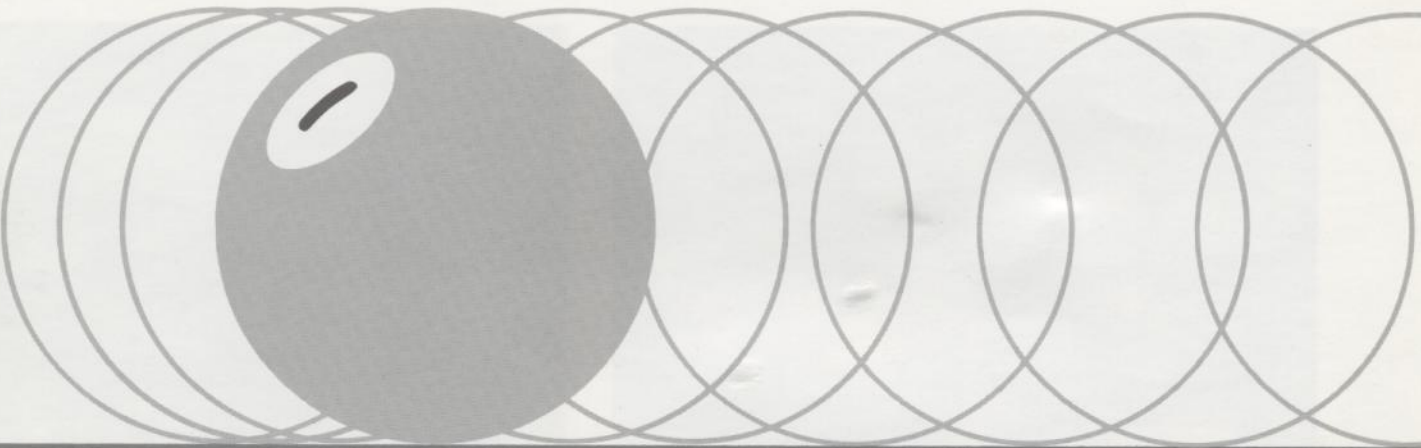


# RE-COVERING INSTRUCTIONS



- For**
- **One-Piece Slate Playfield**
  - **Cushion Rails**



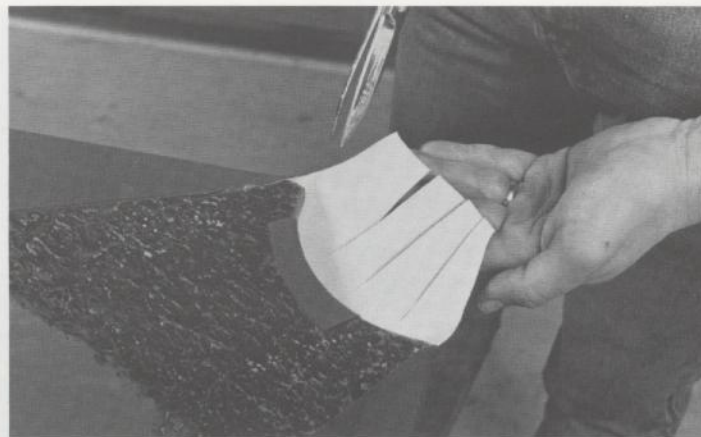
...then fold it into the adhesive.



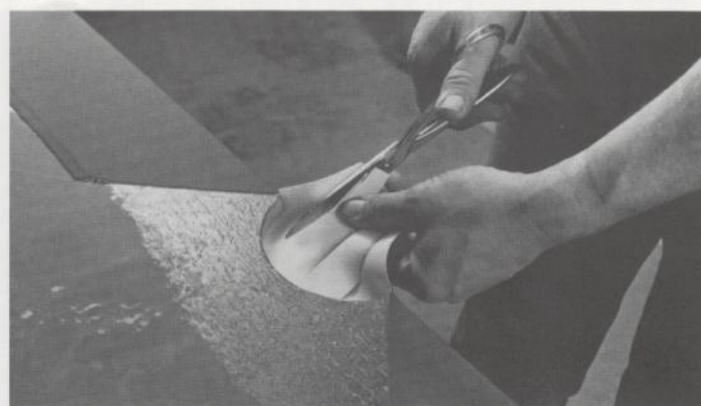
**7** Move to the opposite side of the slate and lift while pulling the cloth tightly, then fold the cloth into the adhesive.



**8** Cut the cloth diagonally back from the pockets with a utility knife.



**9** With a pair of scissors, cut the cloth on a radius at the end pockets and slice to within 1" of the slate. (Caution: Do not slice the cloth too close to the slate.)

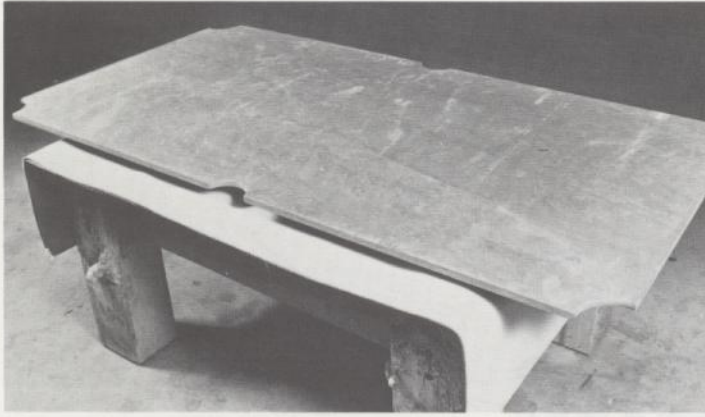


**10** With a pair of scissors, cut a radius at the center pockets and slice the cloth to within 1" of the slate. (Caution: Do not slice the cloth too close to the slate.)



**11** Pull the cloth tabs tightly around the slate and fold them into the adhesive as shown. Tape over the cloth tabs at each pocket to guarantee a tight hold. (Note: As the cloth tabs are pulled around the slate some tearing of the cloth at the cut lines may occur.) Your slate is now ready to reinstall back into your Valley table.

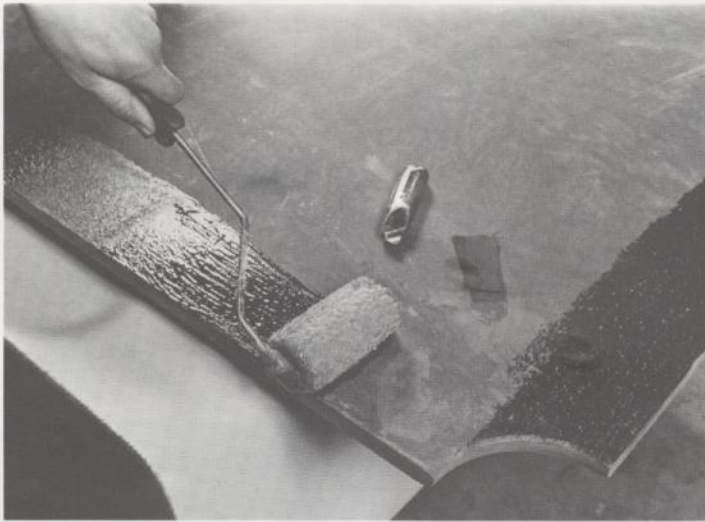
# Re-covering a one-piece slate playfield



**1** Lay the slate upside down on top of the slate cloth.



**4** Stretch one end of the cloth and fold it into the adhesive.



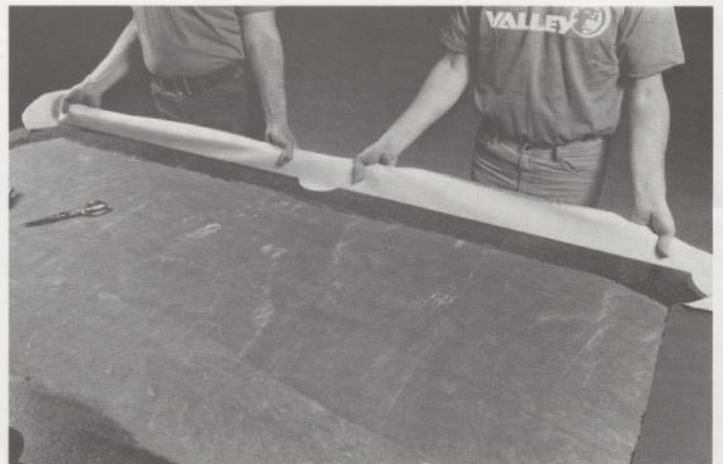
**2** Spread the adhesive\* in a three to four inch border around the perimeter of the slate and inside of the pocket openings.



**5** Move to the opposite end of the slate and lift while pulling the cloth tightly. Fold the cloth into the adhesive.



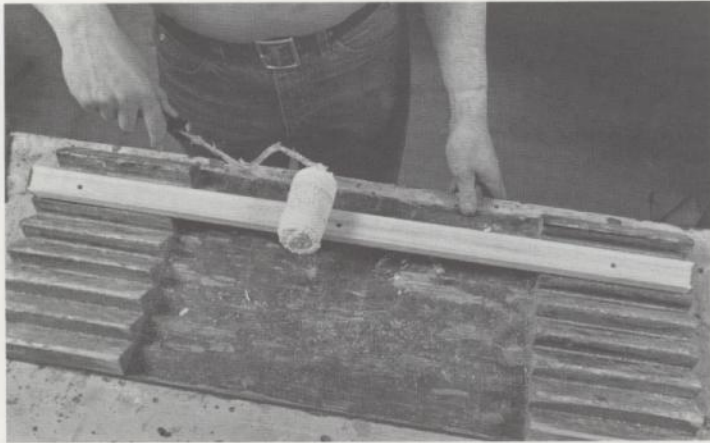
**3** Line the end pockets with a one inch wide cloth strip.



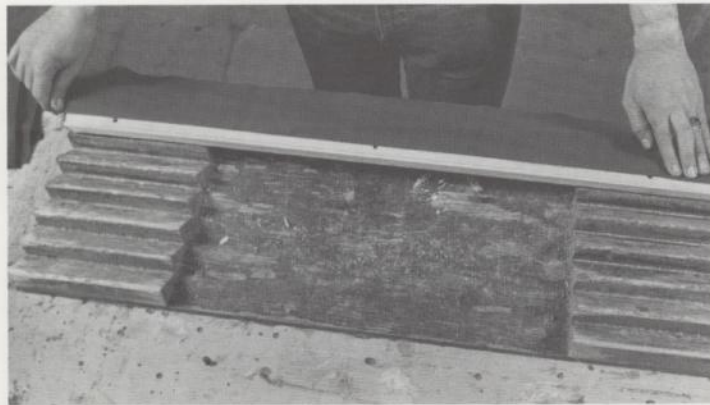
**6** Move to one side of the slate and stretch the cloth tightly...

\*No. 4815 Rubber-based contact adhesive (Evans)

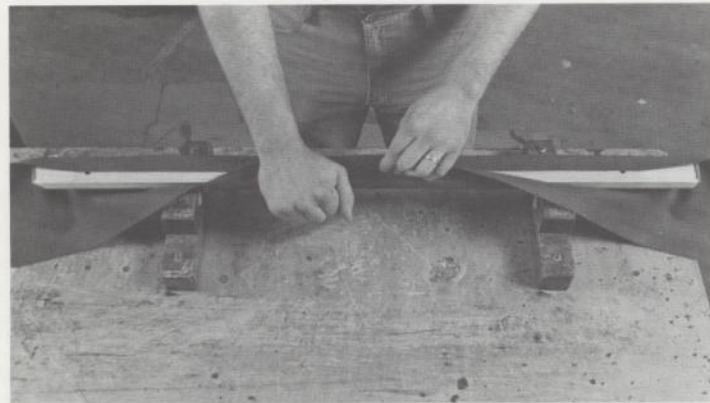
# Wrapping cushion rails



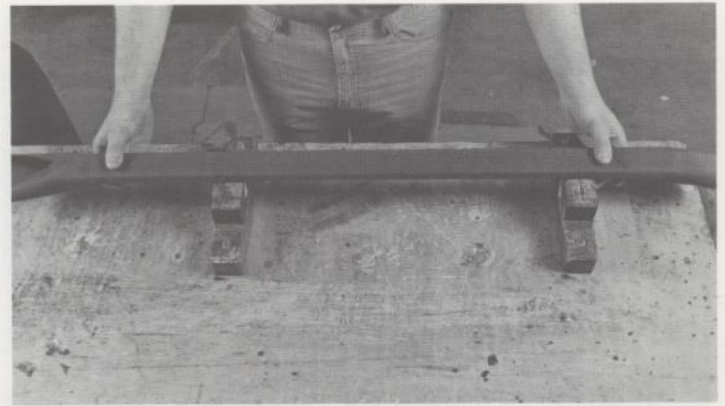
**1** Spread the adhesive\* on the back side of the cushion rail to within 3" of each end.



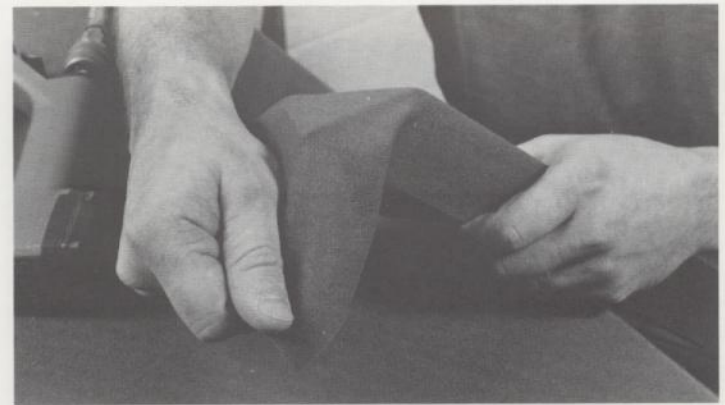
**2** Lay one side of the cushion rail cloth into the adhesive and smooth with your fingertips. (Note: Be sure to remove any bubbles or wrinkles.)



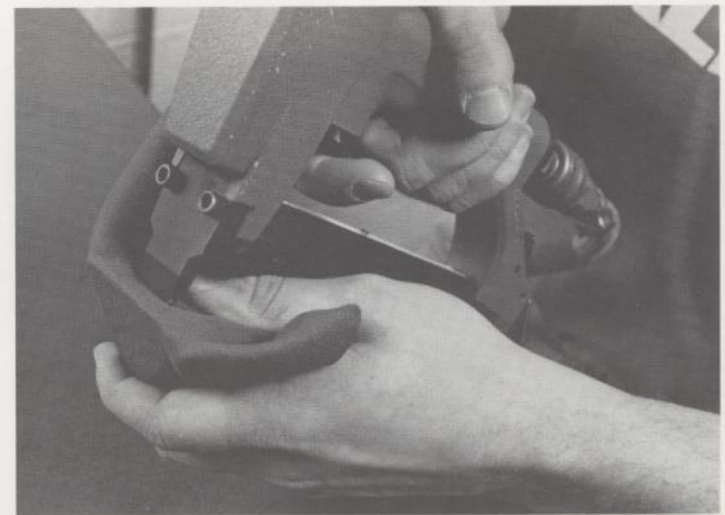
**3** Lift the cushion rail and wrap the cloth around the bottom side of the rail. Starting at the center of the rail, pull the cloth tightly with one hand while smoothing the cloth into the adhesive with the other.



**4** Continue stretching the cloth the full length of the rail, working out any bubbles or wrinkles with your fingertips.

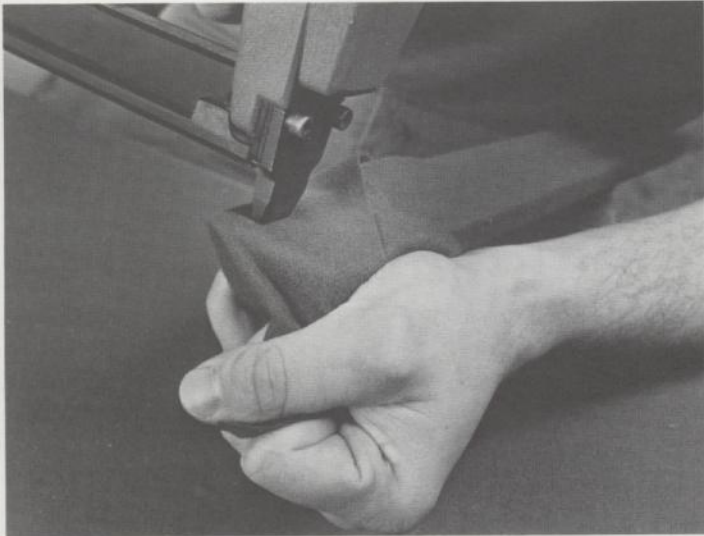


**5** Pull the cloth tightly around one end of the cushion rail.



**6** Hold the stretched cloth tightly with your thumb while placing the first staple parallel to the end of the rail.

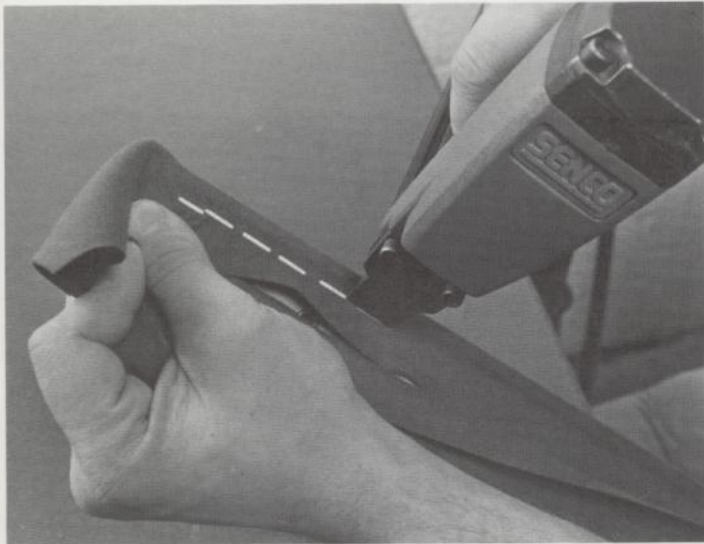
\*WB-0801 ENN. Synthetic latex-based fabric adhesive (H.B. Fuller)



**7** Holding the cushion rail upside down, tightly pull the excess cloth around the top edge of the rail and staple in place.



**9** Using the thumb and forefinger, grab the excess cloth on the top back corner of the cushion rail and pull tightly to remove any wrinkles on the corner.

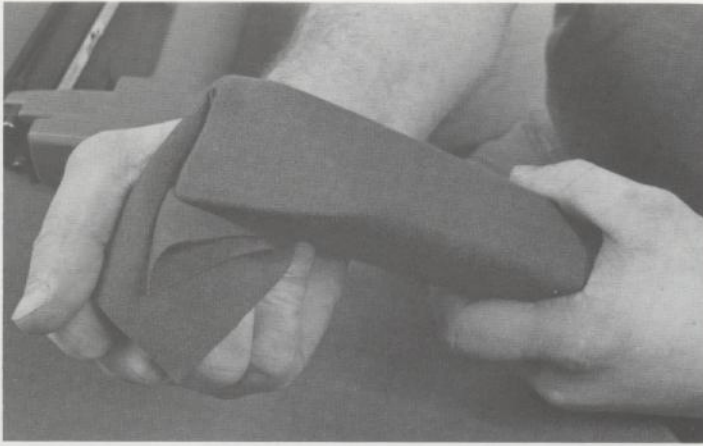


**8** Continue stapling along the top back of the cushion rail until you reach the area where the cloth is held securely by the adhesive. (Note: Usually 5 to 8 staples are required in this area.)

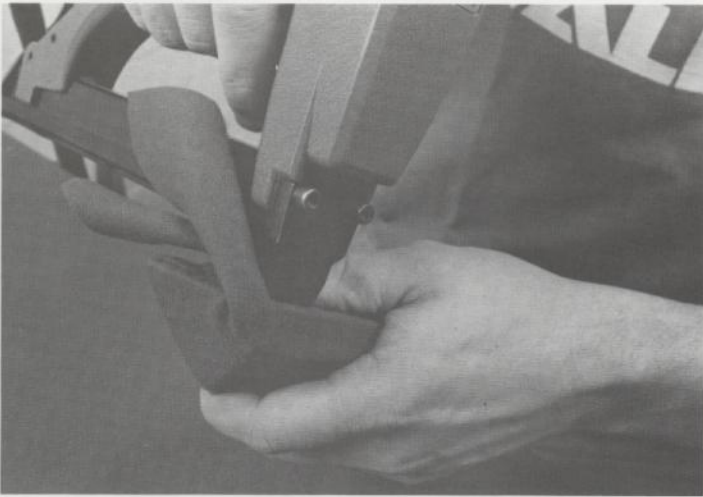


**10** Place one staple over the cloth on the corner to hold it in place.

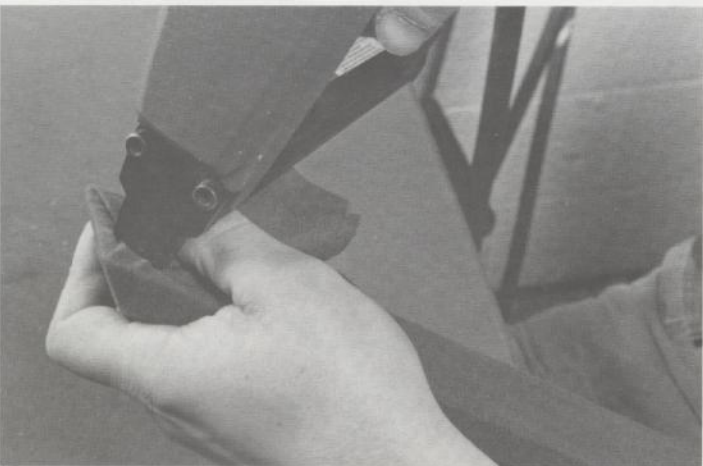
## Wrapping Cushion Rails



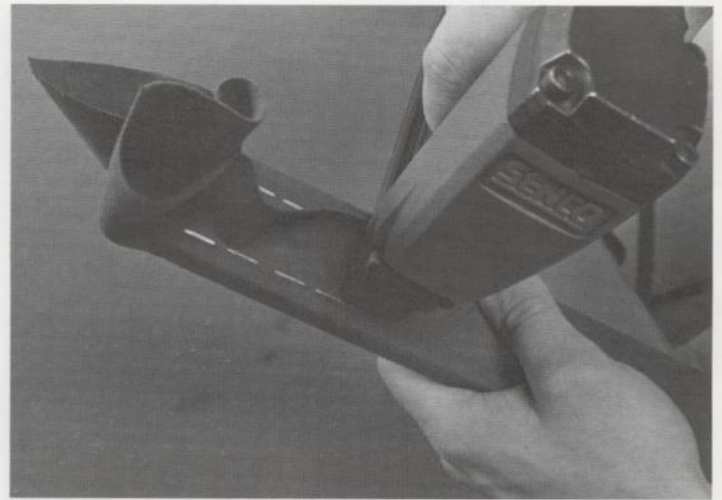
- 11** Turn the cushion rail right side up and grasp the excess cloth on the bottom of the rail. Pull the cushion rail toward you with your opposite hand. (Note: Be sure all wrinkles are removed in the cloth.)



- 12** Turn the cushion rail upside down while holding the cloth firmly with your thumb. Place one staple over the corner of the rail.



- 13** Grasp the excess cloth in your hand and once again pull the cloth tightly over the bottom of the cushion rail and staple.



- 14** Staple along the bottom backside of the cushion rail to hold the cloth securely. Staple until you reach the area where the cloth is held by the adhesive. (Note: Usually 3 to 5 staples are required in this area.)

- 15** Flip the cushion rail end for end and repeat Steps 5-14 while wrapping the opposite end of the cushion rail.



- 16** Using a pair of scissors, trim all excess cloth along the backside of the cushion rail.

- 17** Reinstall your cushion rails in your Valley table.



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